

CA-DK9 Installation Instructions

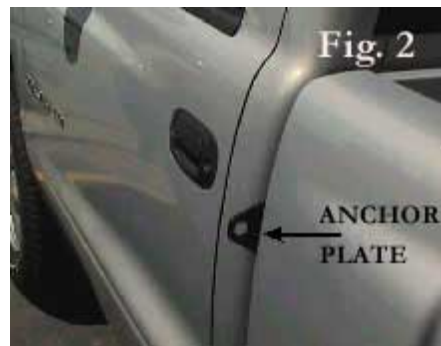
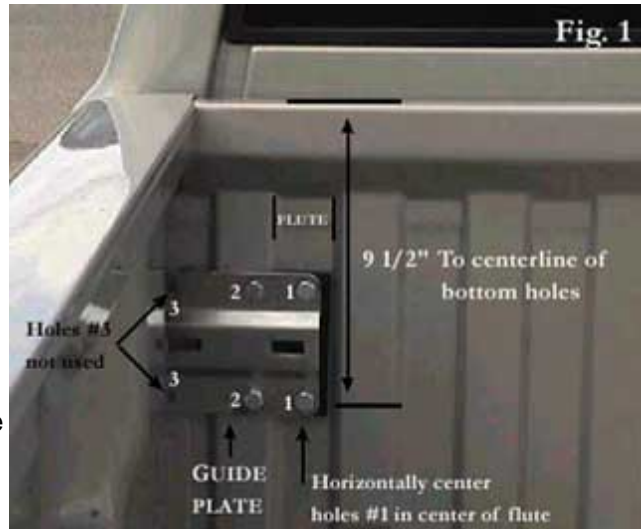
1997 - 2003 Dodge Dakota

**Warning these instructions are for the Dodge Dakota ONLY!!
DO NOT ATTEMPT ON ANY OTHER TRUCK**

Front Anchor

1. Locate the silver guide plate such that the center of the bottom holes are 9.5" down from top of bed and hole pairs marked "1" are centered horizontally in the flute (Fig. 1). Secure the guide plate in this position with masking or duct tape.
2. Mark or center punch hole pairs "1" and "2", then remove guide plate.
3. Drill 1/8" pilot hole at these locations. DO NOT ALLOW DRILL TO STRIKE CAB (place a board or some other barrier between bed and cab while drilling).
4. Enlarge holes to 7/16".

Reposition guide plate and spacer such inside bed. Position black Camper Anchor tiedown in the corresponding position between bed and cab. Start all four 3/8" hex bolts through guide plate, spacer, and bed, into threaded anchor plate. DO NOT TIGHTEN until all four are started. HINT: Starting bolts into black plate prior to installation to remove excess paint makes installation easier.



Depending on the accuracy with which the four holes were drilled, it may be necessary to slightly oversize one or more of the holes to get all four bolts to start. Plates will align as shown in Fig. 3.

6. Repeat steps 1-5 for opposite side.

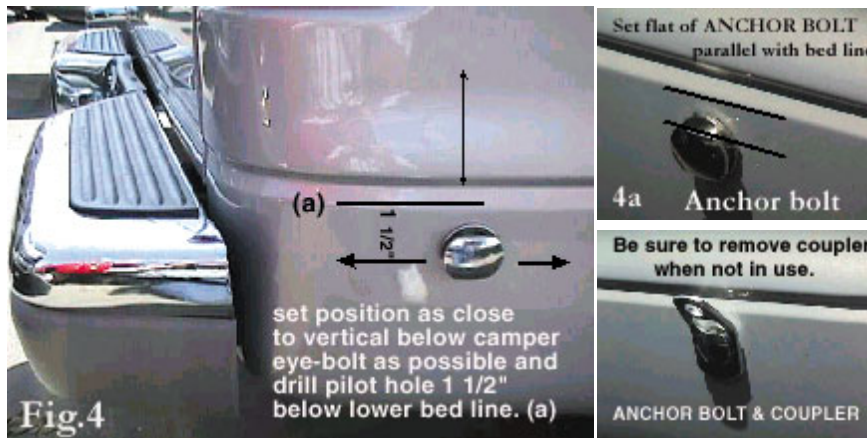


REAR ANCHOR

Rear anchors are best installed in side wall of bed just below lower bed line (Fig. 4).

Note: *Plastic bumper trim inhibits bumper installation.* Anchor bolt should be positioned as close as possible to vertical below camper eye-bolt.

1. Center punch and drill a 1/8" pilot hole 1.5" down from lower bed line (Fig. 4).
1. Enlarge hole to 1/2".
1. Install Anchor Bolt with 2" fender washer, lock-washer, and nut. Flat edges of Anchor Bolt must be horizontal (parallel to bed line).



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